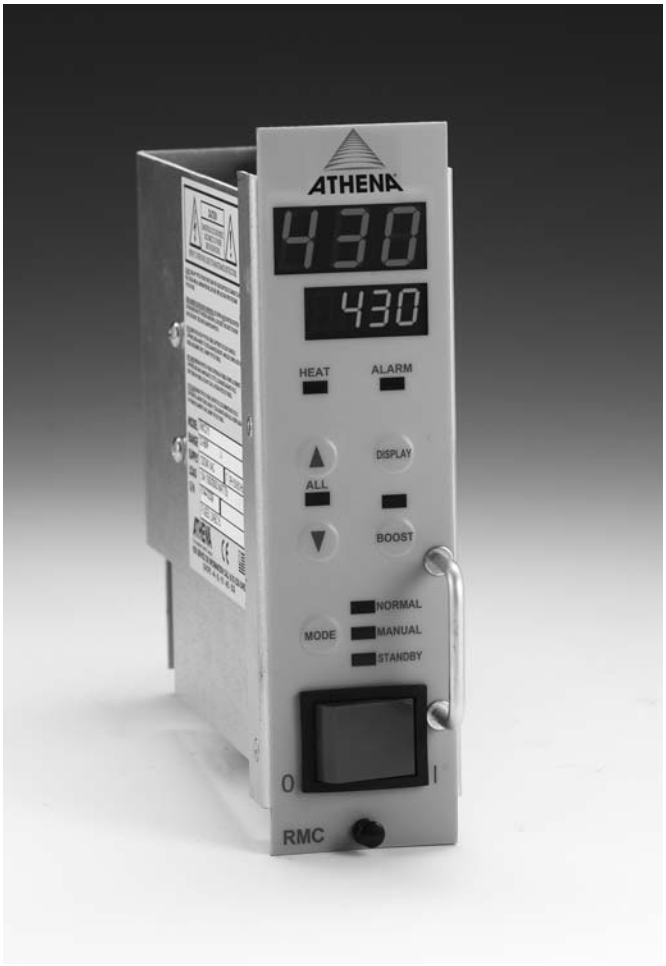
Series RMC



The Athena Series RMC brings new and highly productive benefits to injection molders looking for a modular hot runner controller that's flexible, easy to set up, and simple to operate.

Using the popular Modbus® communications protocol, the Series RMC gives users the ability to set or change all zones, either remotely from a desktop computer, or (with the ALL command) from any other individual RMC module in the mainframe.

- Choice of three default modes for open thermocouple condition
- Built-in triac safety protection
- Accepts J or K thermocouple input (jumper selectable)
- SafeChange™ "hot swap" feature allows safe removal and replacement of module
- CompuStep® bake out feature prevents moisture at startup
- Built-in loop break, short, open, and reverse thermocouple protection
- "Boost" mode for temporary % of power output increase
- Ground-fault protection
- Adjustable setpoint limits
- Stores highest temperature detected
- Current monitor feature displays average current to load
- CE compliant

CE COMPLIANT

Ordering Information

R M C – [ ] – [ ][ ] – [ ][ ][ ]

Market
D = Domestic
X = Export
E = CE

Current Rating
15 = 15 A
30 = 30 A

Special Options
000 = None
Consult Factory

Note: The 30 amp Series RMC is twice as wide as the 15 amp model and has a circuit breaker instead of a power switch.

Technical Specifications

Performance Specifications

Auto Control Mode	CompuCycle® system
Control Accuracy	±0.1°F (±0.1°C) dependent on the total thermal system
Ambient Temperature	32°F to 999°F (0°C to 537°C)
Temperature Stability	±0.5% of full scale over the ambient range of 32°F to 131°F (0°C to 55°C)
Calibration Accuracy	Better than 0.2% of full scale
Power Response Time	Better than 300 ms
Process Sampling	100 ms (nominal)
°F/°C	Jumper-selectable
CompuStep® System Control Mode	Variable stepping voltage, phase-fired
CompuStep System Duration	Approximately 5 min
CompuStep System Output Voltage	Steps approximately from 25 V_{RMS} with 240 Vac line output, phase-fired
CompuStep System Override Temp	200°F (93°C)
Operational Mode Priority	a. T/C open, T/C reverse, Shutdown and Open heater override CompuStep system b. Manual mode overrides T/C open, T/C reverse

Input Specifications

Thermocouple (T/C) Sensor	Type “J” or Type “K”, grounded or ungrounded (switch-selectable)
External T/C Resistance	Max. 100 ohms for rated accuracy
T/C Isolation	Isolated from ground and supply voltages
Cold Junction Compensation	Automatic, better than 0.02°F/°F (0.01°C/°C)
Input Type	Potentiometric
Input Impedance	10 megohms
Input Protection	Diode clamp, RC filter
Input Amplifier Stability	Better than 0.05 °F/°F (0.03°C/°C)
Input Dynamic Range	Greater than 999°F (537°C)
Common Mode Rejection Ratio	Greater than 100 dB
Power Supply Rejection Ratio	Greater than 70 dB

Output Specifications

Voltages	240 Vac nominal, single phase 120 Vac available
Power Capability	15 amperes, 3600 watts @ 240 Vac
Overload Protection	Triac and load use high speed fuses. Both sides are fused (GBB)
Power Line Isolation	Optically and transformer isolated from ac lines. Isolation voltage is greater than 2500 volts.
Output Drive	Internal solid state triac, triggered by ac zero crossing pulses

Controls and Indicators

Setpoint Control	Two buttons up or down
Resolution	1°F (1°C)
% Power Control	Two buttons up or down
Mode Control	Push button switch with LED indicator for manual mode
Display	Top: 3-digit filtered LED Bottom: 4-digit filtered LED
Status Indicators	Heat-current output Alarm
Power On-Off	Rocker Switch, UL, CSA, and VDE approved

Electrical Power Specifications

Input Voltage	95-265 Vac
Frequency	50-60 Hz
DC Power Supplies	Internally generated, regulated and temperature compensated
Module Power Usage	Less than 6 watts, excluding load