

SMARTFLOW[®]

TRACER[®] VM FLOWMETER with USER INTERFACE

General Description

Tracer_{VM} Flowmeter with User Interface measures liquid flow rate and temperature while providing a selectable analog voltage and programmable switch. Tracer_{VM} Flowmeter with User Interface calculates BTU's per minute and incorporates FCI (Flow Characteristic Indicator) in support of Scientific CoolingSM principles.

Flow sensor technology is highly accurate and repeatable vortex shedding behind a bluff body. Flow reading is direction specific. Refer to the arrow on the body for correct installation.

8 to 28VDC power source is required to supply the flowmeter. Sealed push-buttons configure the flowmeter and switching operations through user-friendly menus.

Separate analog outputs facilitate data collection of temperature and flow rates. The voltage outputs are user-selectable using on-screen menus: 0 to 5 Volts or 0 to 10 Volts.

FCI helps optimize systemic water usage. "TF" on the digital display signifies the presence of Turbulent Flow, or maximum cooling water efficiency. 10, 20 or 30% glycol mix is supported in Turbulent Flow calculations.

SPDT switch is programmable for one to four set points: low flow, high flow, low temperature, high temperature or turbulent flow condition. Set points may be turned on or off in any combination to signify an alarm state.

Totalizer function provides volume display from a user-selected start point.

English or Metric units for flow and temperature can be changed at any time.



Applications

Tracer flowmeter is suitable for use in industrial water applications such as: injection mold cooling, die cast cooling, filter condition indication and more.

Tracer_{VM} Flowmeter with User Interface is ideally suited for connection to data acquisition systems. These systems give plastics injection molders real-time statistical process control.

Annual calibration is recommended for best results. Flow sensor and user interface electronics are paired and must be used together once calibration is complete.

Remote User Interface

User Interface may be mounted up to 2.9M (9.5ft) away from the Tracer_{VM} Base Model (sensor and flow body without display). Use the "R" designator in the model number for a completely new unit or order a stand-alone Remote User Interface to use with an existing Base Model.

Add User Interface to Existing Base Model

Tracer_{VM} Base model without User Interface can be upgraded. User interface electronics installation, initial setup and calibration are performed at the factory. See page 4 for ordering information.

**bunger &
brown engineering, inc.**

4500 E 142nd Street ♦ Grandview, MO 64030 USA
Tel: 816-878-6675 ♦ Fax: 816-878-6680
www.smartflow-usa.com

*Design and specifications are subject to
change without notice.*



Tracer[®] VM Flowmeter with User Interface

Specifications

Flow Ranges and Connection Sizes

1 to 15 LPM	(.3 to 4 GPM)	3/8" or 1/2"
2 to 40 LPM	(.5 to 10.6 GPM)	3/8" or 1/2"
5 to 100 LPM	(1.3 to 26.4 GPM)	3/4" or 1"
10 to 200 LPM	(2.6 to 52.8 GPM)	1" or 1-1/2"

Temperature Range.....0°C to 100°C
(32°F to 212°F)

High Temperature Models
15 & 40 LPM only0°C to 120°C
(32°F to 248°F)

Operating Pressure 10.3 bar max.
(150 psi max.)

Accuracy.....±5% of full scale

Power

Power Supply 8 to 28 VDC (external)

Switch Rating 30 VDC/30VAC

Flow and Temp Signals 0 to 5 or 0 to 10 VDC

Materials

Sensing Element

..... Silicone-Based MEMS Sensor

Seal (sensor to housing)..... EPDM

Insert PPA 40 GF

3/8" & 1/2" Body Size Glass-Filled Nylon

Flow Body with

Brass or Nylon End Caps

3/4" thru 1-1/2" Body Size...Anodized Aluminum

or Stainless Steel Flow Body

Directives

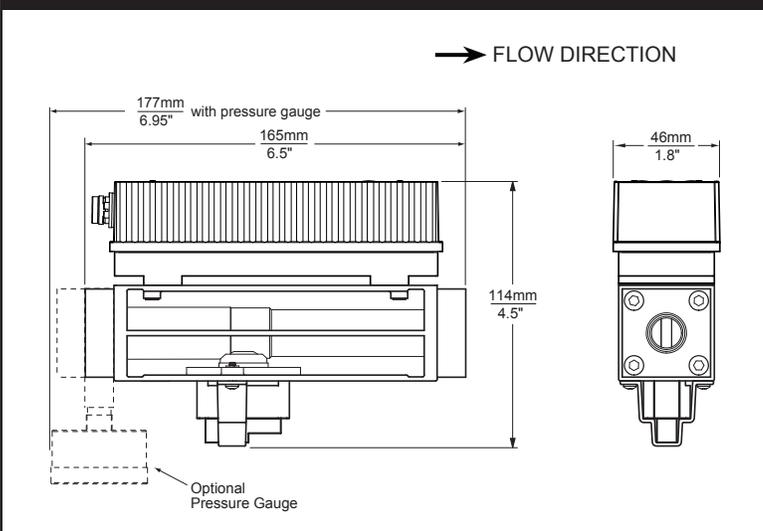
Flow sensors are in conformity with these Council directives on the approximation of the laws of the EC member states:

- Low Voltage Directive (2006/95/ED)
Standards used: EN 61010-1:2001

- EMC Directive (2004/108/EC)
Standards used: EN 61326-1:2006 and 61326-2-3:2006

Smartflow Vortex flow sensors fall under Article 3, 3 of PED Directive 97/23/EEC and are therefore not required to be CE-marked according to this directive.

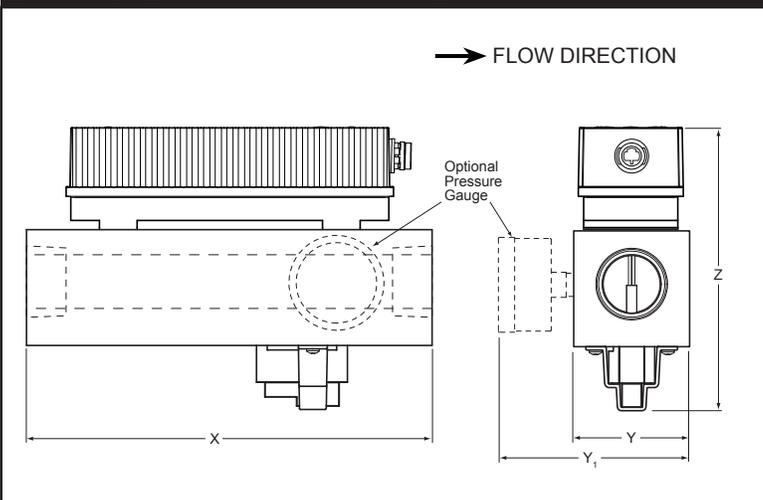
3/8" or 1/2" Body Sizes (Nylon or Brass End Caps)



3/4" thru 1-1/2" Body Sizes

Aluminum or Stainless Steel

(pressure gauge not available with AL body)



Dimensions (mm/inches)

Body Size	X	Y	Y ₁	Z
3/4", 5 to 100 LPM	178/7.0	45.7/1.8	77/3.1	117/4.6
1", 5 to 100 LPM	178/7.0	45.7/1.8	77/3.1	117/4.6
1", 10 to 200 LPM	178/7.0	51/2.0	84/3.3	122/4.8
1-1/2", 10 to 200 LPM	198/7.8	58/2.3	90/3.6	130/5.1



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Model Number

VM 3 - B - 15 - L - P1Q

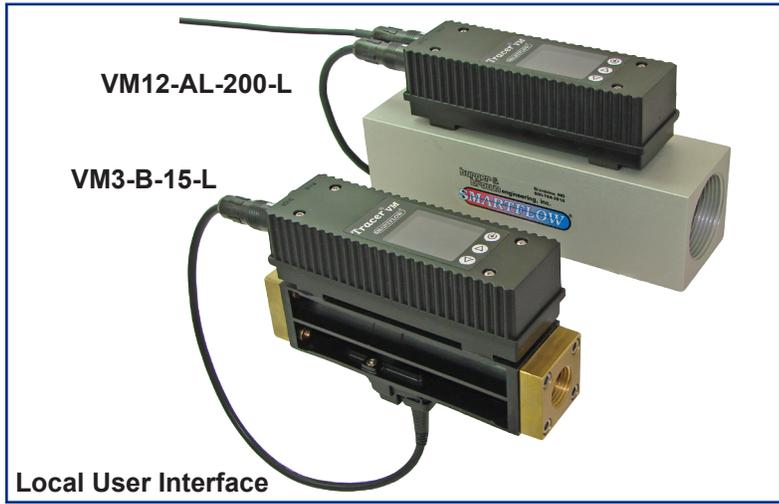
Body Size				Options
3/8"NPT	3	B or N	15 or 15H 40 or 40H	P1 30 psi Pressure Gauge P2 60 psi Pressure Gauge P3 100 psi Pressure Gauge P4 160 psi Pressure Gauge (Pressure gauges not available with AL body material) Q Delta-Q® Precision Flow Regulator (use with VM3 or VM4 only)
3/8"BSPP	3B			
1/2"NPT	4			
1/2"BSPP	4B			
3/4"NPT	6	AL or SS	100	
3/4"BSPP	6B			
1"NPT	8	AL or SS	100 or 200	
1"BSPP	8B			
1-1/2"NPT	12	AL or SS	200	
1-1/2"BSPP	12B			

Body Material		Flow Range
Glass-Filled Nylon with Brass End Caps Nylon End Caps (3/8" and 1/2" only)	B	15 1 to 15 LPM (.3 to 4 GPM)
	N	15H 1 to 15 LPM High Temp 120°C max.
Anodized Aluminum Body Stainless Steel Body (3/4" and larger only)	AL	40 2 to 40 LPM (.5 to 10.6 GPM)
	SS	40H 2 to 40 LPM High Temp 120°C max.
		100 5 to 100 LPM (1.3 to 26.4 GPM)
		200 10 to 200 LPM (2.6 to 52.8 GPM)

100°C upper temperature limit unless noted

How To Order

- Two part numbers are required to order.
- Choose the model number from this page.
 - Choose cable per below:
 - EFM-CBL-OPC**.....Loose leads (standard, ends stripped)
 - CBL-VMI-WWA** 120VAC power supply wall adapter
 - EFM-CBL-OPC-O**..... Cylindrical connectors for use with RJG data acquisition system



Add User Interface to Existing Tracer_{VM} Base Model

User Interface can be added at the factory to customer-supplied Tracer_{VM} without local display. Two part numbers are required.

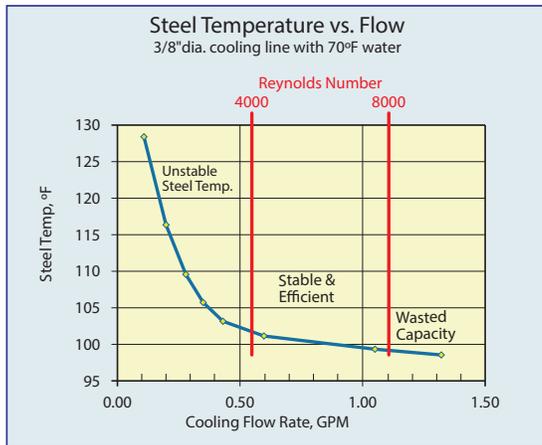
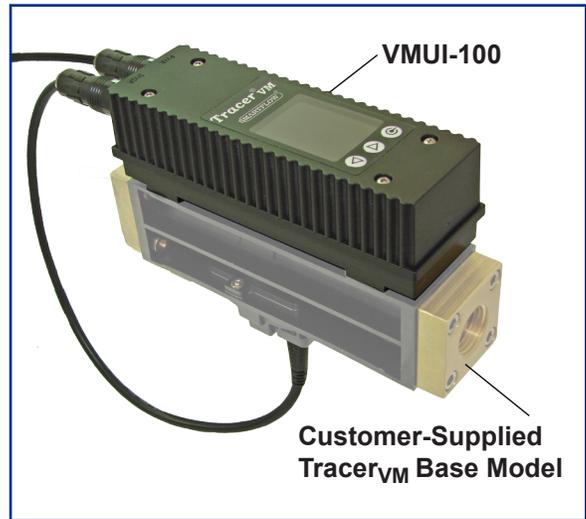
1. Contact the factory for RMA number.
2. Local Interface, order part number: **VMUI-100**
-or-
Remote Interface, order part number: **VMUI-100-R**

3. Choose cable:

EFM-CBL-OPC Loose leads
(standard, ends stripped)

CBL-VMI-WWA 120VAC power
supply wall adapter

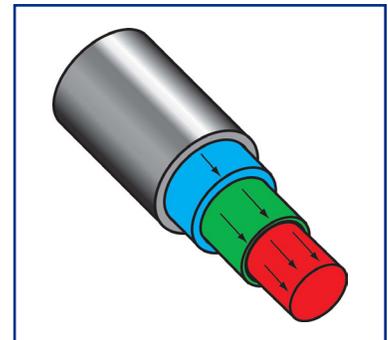
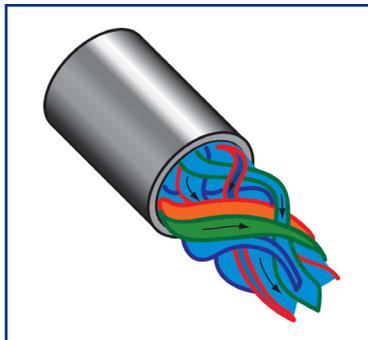
EFM-CBL-OPC-O Cylindrical
connectors for use with
RJG data acquisition system



Turbulent Flow Basics

Turbulent water flow is much more efficient at removing heat in a cooling system than water flowing under laminar conditions. Once turbulent flow is achieved, increasing the flow rate does not significantly improve the cooling rate of the system. In molding applications, many mold operators try to maximize the flow of water through their cooling systems to ensure turbulent flow. Doing so increases energy costs for pumping more water than necessary through the system. This practice may also limit the amount of cooling water available for cooling additional molds on the same cooling system circuit. By insuring turbulent flow using FCI Technology, less water can be used the the molding process, saving precious resources.

Try our on-line Turbulent Flow Calculator:
www.SMARTFLOW-USA.com/turbulent-flow-rate-calculator



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